



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

37 NOV
D4634-041

Job Sheet 166700



Part No: D4634-041

Job Qty: 1 pcs

Part Name: Fwd, Center Ceiling Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/13/17

Job Tracking No:

Due Date: 11/17/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Era Helicopters LLC (CERAH01)

PO Box 79459, Attn: Accounts Payable Houston, TX, 77279-9459 USA ph:(337) 478-6131

Note: DWG REV G SHEETS 1,2 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Document release DL
VERIFIED BY:JLM IPP Rev C 13/07/09 Dwg Update DL verf: DD IPP Rev D Dwg Update 13/12/23 DL IPP
REV E Dwg update 14/01/09 DL IPP Rev F Dwg. update 14/02/03 DL IPP Rev G Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	11/17/17	0.00	0.00	Start up container	
100	Small Fab	1 pcs	11/17/17	0.00	0.00	Small Fab	
110	Small Fab	1 pcs	11/17/17	0.00	0.00	Small Fab	
120	QC	1 pcs	11/17/17	0.00	0.00	QC5	<i>PD 17-12-29</i>
130	Packaging	1 pcs	11/17/17	0.00	0.00	Packaging3	
140	QC	1 pcs	11/17/17	0.00	0.00	QC21	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	2351-20-27-C3C <i>5020218</i>	1	38	0	0
	50-009-2 <i>5020227</i>	1	47	0	0
	D4634-141 <i>5021523</i>	1	0	0	0
	D4646-1- <i>5020223</i>	2	13	0	0
	D4652-5 <i>5020221</i>	2	11	0	0
	D4728-047 <i>5020216</i>	1	12	0	0
	D4728-051 <i>5020213</i>	1	10	0	0
	D4743-1 <i>F164337</i>	2	22	0	0
	MS21044-N08 <i>5020204</i>	8	86	0	0
	MS24693-BB50 <i>5020201</i>	8	76	0	0
	NAS1149DN832J <i>5020200</i>	8	1,752	0	0
	PLT1.5M-M <i>5020199</i>	7	2,578	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐		Cross tube ☐ all Fab ☐ ishing ☐ posite ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐		Engineering ☐ Quality ☐ Other ☐	
Date : _____ Step : _____		Description Work Ord		position		MRB (QS1042) Approval		Completed By		Lead hand / Supervisor Approval Verification	
Root Cause		REGORY		OTHER :		QC / QA Coordinator Approval		Positioned Wrong		Outside Dimensions	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	Fwd, Center Ceiling Panel Assembly		D4634 - 041		Start up Operation		Mfg Date: 12/29/17 Job No: 166700	

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632 - 5200
 Email: sales@dartaero.com
 www.dartaerospace.com



Fwd, Center Ceiling Panel Assembly

PART NO: D4634 - 041
Revision:
Operation:
Change No: